



SIAT

M. J. MAILLIS GROUP

HM11-T/TB

HM145

HM146

Hot Melt Case Sealers



CE

for more details:



HM11



HM145



HM146

HM11-T/TB

HM11-T automatic hot-melt carton sealer.

Automatic Hot Melt case sealer with side driven belts and manual dimensioning, suitable to seal the **upper** parts of boxes of the same size coming from filling line. It doesn't require the presence of an operator.

The box coming from a filling station, with the bottom part sealed, is taken and driven through the driven belts inside the machine where injectors apply 4 strips of Hot Melt glue. The **upper** flaps, after being folded, are kept in pressure by a suitable presser until the next box arrives.

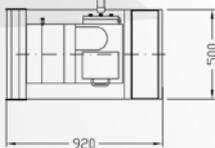
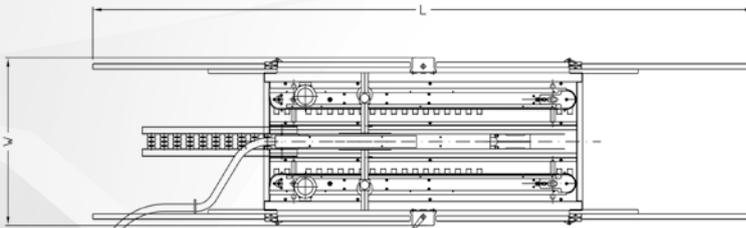
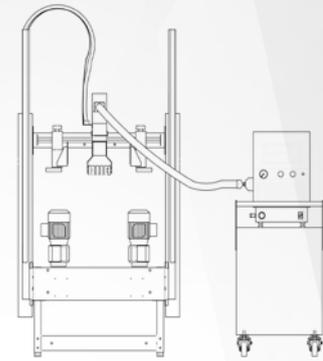
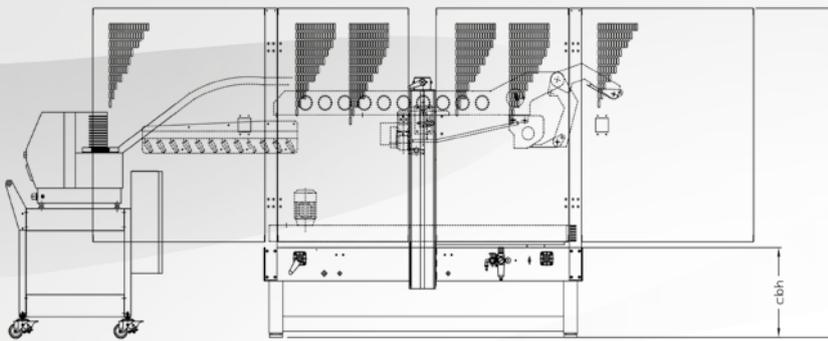
The Hot Melt sealer doesn't require the presence of an operator except for the glue adjustments and feeding. It is equipped with an anti-accident guard with panels which prevents the operator from coming into contact with the moving parts or with high temperatures parts.

HM11-TB automatic hot-melt carton sealer.

Automatic Hot Melt case sealer with side driven belts and manual dimensioning, suitable to seal the **upper and lower** parts of boxes of the same size coming from filling line. It doesn't require the presence of an operator.

The box coming from a filling station, with the bottom part sealed, is taken and driven through the driven belts inside the machine where injectors apply 4 strips of Hot Melt glue. The **upper and lower** flaps, after being folded, are kept in pressure by a suitable presser until the next box arrives.

The Hot Melt sealer doesn't require the presence of an operator except for the glue adjustments and feeding. It is equipped with an anti-accident guard with panels which prevents the operator from coming into contact with the moving parts or with high temperatures parts.



	HM11-T	HM11-TB
L	3498	3838
W	938	938
H	1745 / 2085	1745 / 2085

Key Features

- Manual adjustment on the different box sizes (width, height, length) by handles
- Side motorized driven belts (2 x 75 mm width each)
- Driven belts speed 21 m/min
- 2 x Motors kW 0,18 each

HM11-T:

- Top gluing unit spreading the glue on the top cartons flaps while boxes are passing through the machine, before top flaps folding

HM11-TB:

- Top & bottom gluing unit spreading the glue on the top and bottom cartons flaps while boxes are passing through the machine, before top flaps folding
- ROBATECH® Hot Melt generator on an independent carriage with casters with 5 Kg tank, tube and gun with 4 spreading valves included (other brands on request)
- Generator adjusts glue temperature & volume
- Memorization of sealing programs
- Timer setting to allow pre-heating adjustment
- Box dimensions adjustment
- Side safety protections connected to electro-pneumatic disconnection switches and stop emergency button
- Control panel equipped with: main switch start, stop button, stop emergency button and photocells to control glued boxes passing
- Machine controlled by PLC

HM11-T/TB

Automatic Hot Melt case sealer with side driven belts and manual dimensioning, suitable to seal the upper and lower parts of boxes of the same size coming from filling line. It doesn't require the presence of an operator.

The box coming from a filling station, with the bottom part sealed, is taken and driven through the driven belts inside the machine where injectors apply 4 strips of Hot Melt glue. The upper and lower flaps, after being folded, are kept in pressure by a suitable presser until the next box arrives.

The Hot Melt sealer doesn't require the presence of an operator except for the glue adjustments and feeding. It is equipped with an anti-accident guard with panels which prevents the operator from coming into contact with the moving parts or with high temperatures parts.



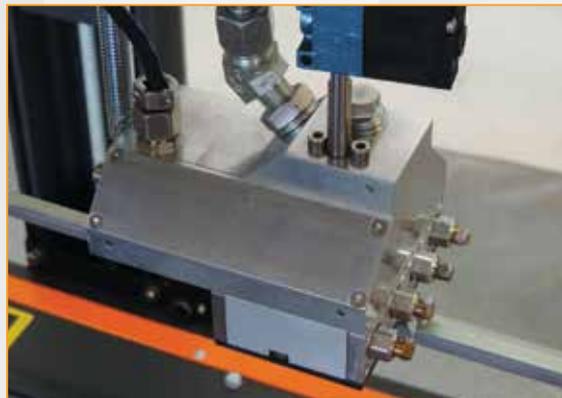
Closing system of the lower flaps (only HM11-TB)



Optional touch screen panel



Upper hot melt system gun



HM11-TB
Optional polycarbonate
safety protections panels

for more details:



other languages: www.siat.com



HM145/146

Automatic case former with side driven belts and manual dimensioning, suitable to seal the lower part of boxes with Hot Melt glue. It doesn't require the presence of an operator. The operator, after having filled the box storage with boxes and adjusted the machine, presses the START button. The machine automatically picks up a box from the boxes storage and a carriage drags the box which is automatically opened by the box-opener lever. Then the box is pushed by a second carriage into the machine through the side driven belts, while the flap folder devices partially fold the laps.

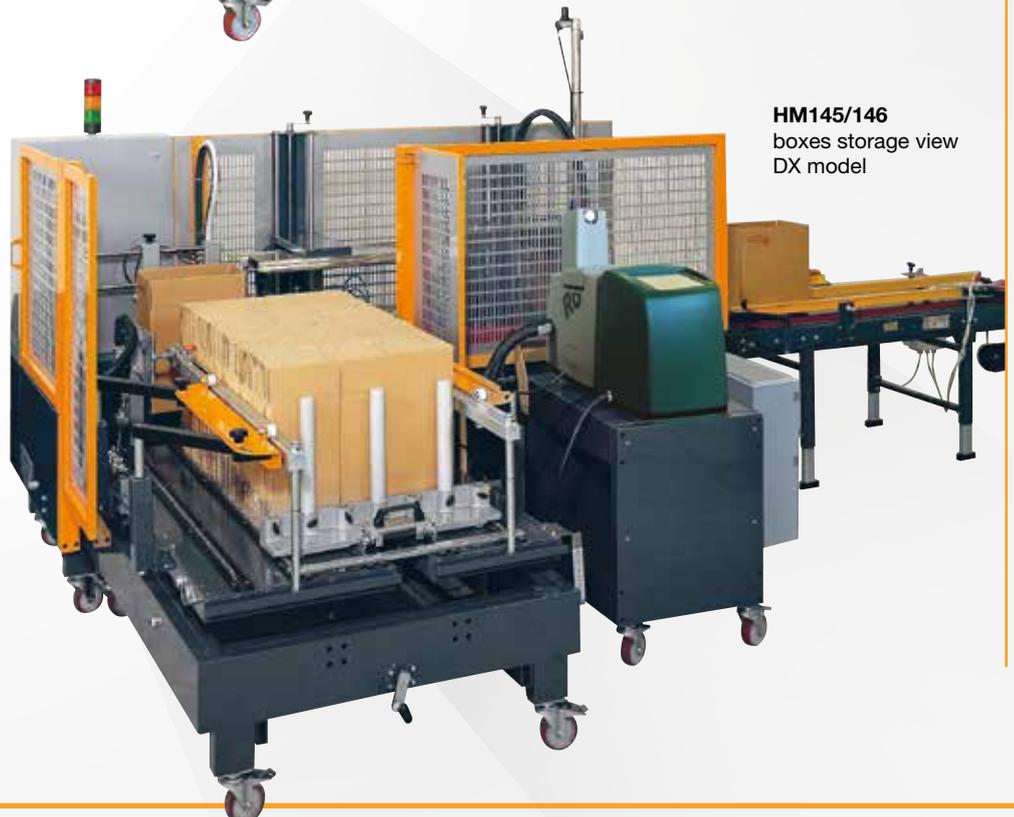


Control panel

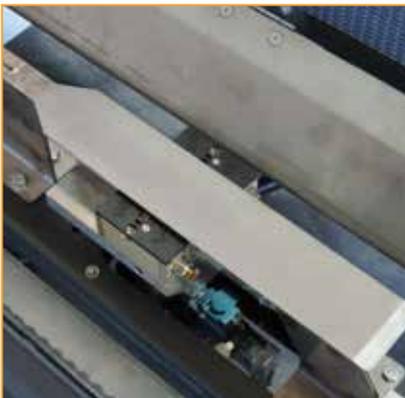
HM145/146
front view of
DX model



HM145/146
boxes storage view
DX model



Detail of closing system of the lower flaps



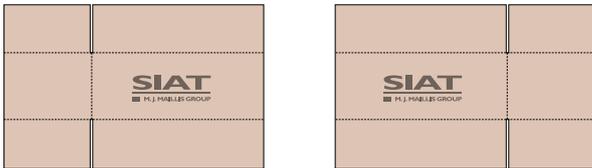
Key features of HM145:

- Box storage for 150 boxes
- Box storage available on left side (SX) or right side (DX)
- 2 x Carriages moved by compressed air with suckers to pick up cartons from box storage, square and push them in motorized driven belts (2 x Motors kW 0,55 each) the bottom flaps folding & sealing with Hot Melt glue
- ROBATECH® Hot Melt generator positioned on an external carriage with casters (other brand on request)
- VENTURI® vacuum system
- Control panel equipped with: box counter - box timer, low box storage alarm, glue end alarm, full line alarm after the machine
- Safety protections with switches to disconnect electric and pneumatic circuits if opened
- Machine controlled by PLC

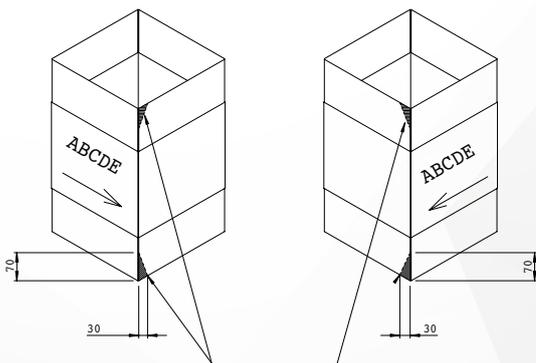
Key features of HM146:

- Box storage for 150 boxes
- Box storage available on left side (SX) or right side (DX)
- 2 x Carriages moved by compressed air with suckers to pick cartons from box storage, square and push them in motorized driven belts (2 x Motors kW 0,55 each) for the bottom flaps folding & sealing Hot Melt glue
- ROBATECH® Hot Melt generator positioned on an external carriage with casters (other brand on request)
- VENTURI® vacuum system
- Control panel equipped with: box counter - box timer, low box storage alarm, glue end alarm, full line alarm after the machine
- Safety protections with switches to disconnect electric & pneumatic circuits if opened
- Machine controlled by PLC

How to choose between a right hand and a left hand machine when using printed boxes



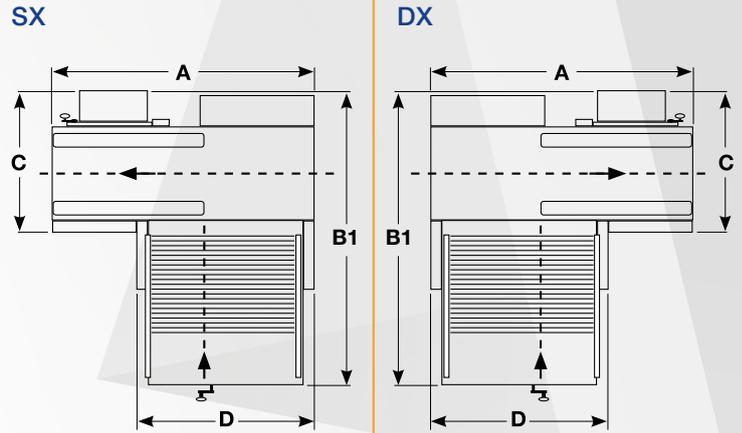
Modifications to be done on the squared boxes



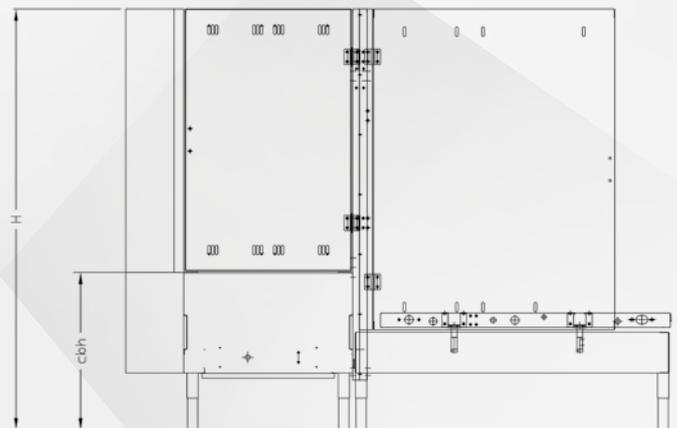
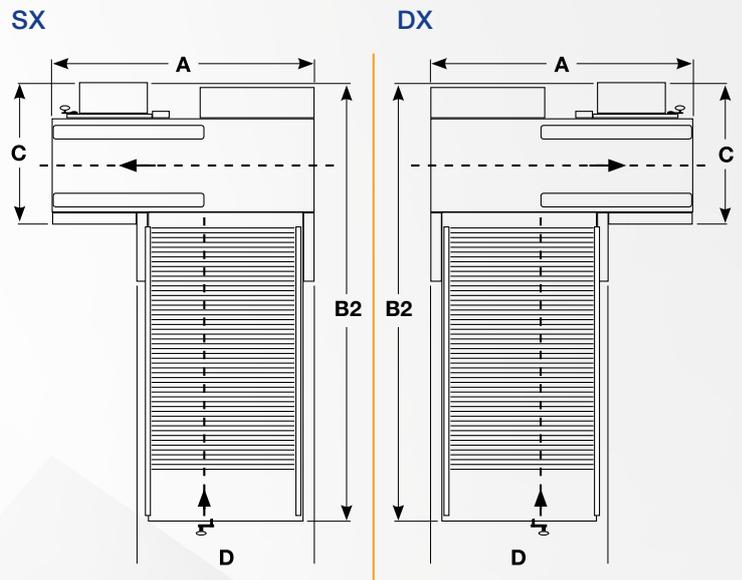
Overall machine dimensions with standard or optional extended box storage

	HM145	HM146
A	3110	3280
B1	2290	2290
B2	3290	3290
C	1002	1020
D	1317	1320
H	1790 / 1890	1790 / 1890

Standard box storage capacity: 80 ÷ 150 boxes according to thickness.



Extended box storage capacity: 160 ÷ 300 boxes according to thickness.



> **Machine dimensions**
Dimensioni macchina
Machinmessungen
Dimensions machine
Dimensiones de la màquina

> **HM11-T/TB**> **HM145**> **HM146**

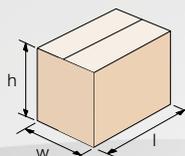
Size / Weigth packaging			LxWxH 
> HM11-T	255	350	270x120x213
> HM11-TB	420	550	305x120x213
> HM145	780	1000	310x235x265
> HM146	830	1050	330x235x265

	Min.	Max
H	1745	2085
cbh	485	825
AS 77	585	925
AS 80	685	1025

	Min.	Max
H	1790	1890
cbh	545	645
AS 109	665	765
AS 80	n.a.	n.a.

	Min.	Max
H	1790	1890
cbh	545	645
AS 109	665	765
AS 80	n.a.	n.a.

> **Box dimensions**
Dimensioni delle scatole
Kartonabmessungen
Dimensions des boîtes
Dimensiones de las cajas

> **HM11-T**

	Min.	Max
l	200	600
w	150	500
h	150	500

> **HM11-TB**

	Min.	Max
l	200	500
w	150	500
h	150	500

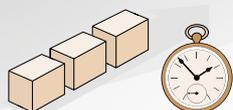
> **HM145**

	Min.	Max
l	200	560
w	150	350
h	200	450

> **HM146**

	Min.	Max
l	300	600
w	200	400
h	200	450

> **Production capacity**
Capacità di produzione
Produktionskapazität
Capacité de production
Capacidad de producción



> HM11-T	Bph
Max pcs.*	1200

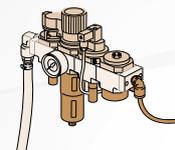
> HM11-TB	Bph
Max pcs.*	1000

> HM145	Bph
Max pcs.*	500

> HM146	Bph
Max pcs.*	400

* Always based on shorter manageable box

> **Air consumption**
Consumo aria
Luftverbrauch
Consumation d'air
Consumo de aire



> HM11-T	Nl.
Cycle	2,1

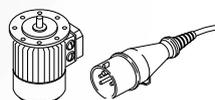
> HM11-TB	Nl.
Cycle	2,2

> HM145	Nl.
Cycle	12

> HM146	Nl.
Cycle	12

from 5,5 bar to 7 bar

> **Standard voltage**
Votaggio standard
Standardspannung
Tension standard
Voltage estándar

> **HM11-T**

380/400V - 50Hz - 3F	
440V - 60Hz - 3F	
Amps	1,33
Power kW	0,36
Phase	3Ph+PE

> **HM11-TB**

380/400V - 50Hz - 3F	
440V - 60Hz - 3F	
Amps	1,33
Power kW	0,36
Phase	3Ph+PE

> **HM145**

380/400V - 50Hz - 3F	
440V - 60Hz - 3F	
Amps	3,93
Power kW	1,11
Phase	3Ph+PE

> **HM146**

380/400V - 50Hz - 3F	
440V - 60Hz - 3F	
Amps	3,93
Power kW	1,11
Phase	3Ph+PE

> **Robatech® Hot-Melt applicator (other brands on request)**

380/400V - 50Hz - 3F	
440V - 60Hz - 3F	
Amps	5,2
Power kW	2,37
Phase	3Ph+N+PE

380/400V - 50Hz - 3F	
440V - 60Hz - 3F	
Amps	6
Power kW	2,56
Phase	3Ph+N+PE

380/400V - 50Hz - 3F	
440V - 60Hz - 3F	
Amps	4,5
Power kW	2,24
Phase	3Ph+N+PE

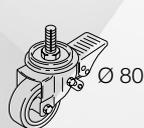
380/400V - 50Hz - 3F	
440V - 60Hz - 3F	
Amps	4,5
Power kW	2,24
Phase	3Ph+N+PE

> **Optionals**
Accessori
Zübehör
Accessories
Accesorios

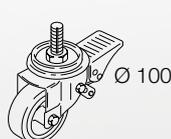
> **AS80 (only for HM11)**
Higer legs
Set gambe più alte
Höhere Stützen
Pieds plus hauts
Set patas mas altas



> **AS77 (only for HM11)**
Casters
Set ruote
Satz Umlaufräder
Roues
Set ruedas



> **AS109**
Casters
Set ruote
Satz Umlaufräder
Roues
Set ruedas



> **RG**
Roller conveyor
Piani a rulli Idler
Rollenbahnen
Plans à rouleaux
Tramo de rodillos



> **GTL - GTR**
Extendable conveyor
Rulliera estensibile
Ausziehbare rollenbahnen
Convoyeur extensible
Rodillos extensibles

